

SAFETY DATA SHEET

PET Hd

According to regulation (EC) 1907/2006
Date of compilation / revision: 19.04.2019
Version / revision n°: 2

1. Identification of the substance/preparation and of the company

- 1.1 Trade name: PETHD
- 1.2 Chemical name: PETG based polymer blend
- 1.3 Typical use of the material: Monofilament for FFF/FDM technology based 3D printing
- 1.4 Identification of the company: Tag Plasturgie
N°188 zone industrielle ouest
Mohammedia, Maroc
Tel: +212 (0)5 23 31 51 40
Email: contact@tag-plasturgie.com
- 1.4 Emergency telephone number: ORFILA +33 (0)1 45 42 59 59

2. Identification of the substance/preparation and of the company

- 2.1 Risk advise to man and the environment: No risk exists to the health of users if the product is handled and processed properly.
- 2.2 Classification of the substance or mixture: Not classified as dangerous according to Directive 67/548/EEC
- 2.3 Other hazards which do not result in classification: None known.

3. Composition / information on ingredients

- 3.1 Chemical nature: Blend of PETG based polymers enhanced for 3D printing

Chemical name	Concentration	Additional identification	Notes
copolyester	>99%	CAS-No.: proprietary	
modifiers/additives	<1%	CAS-No.: not applicable	

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.
This substance has workplace exposure limit(s).

- 3.2 CAS number: Proprietary
- 3.3 Additional information: No harmful substances used.

4. First-aid measures

- 4.1 On skin contact: Wash with soap and water. Get medical attention if symptoms occur. In case of contact with molten polymer immediately cool the skin with cold water. Medical aid may be required to remove adhering material and for treatment of burns.
- 4.2 After inhalation: Move to fresh air. Treat symptomatically. Contact a doctor in case of discomfort.
- 4.3 On ingestion: No effects know. Rinse mouth with water and drink more water. Contact a doctor in case of discomfort.
- 4.4 On eyes contact: Rinse open eyes thoroughly with water. Get medical attention if symptoms persist. If molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes.

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5. Firefighting measures

- 5.1 Suitable extinguishing media: Water spray. Dry chemical. Carbon Dioxide.
- 5.2 Specific hazards: Carbon monoxide (CO), carbon dioxide (CO₂), and hydrocarbons during incomplete combustion. The substances mentioned can be released at highly elevated temperatures and in case of fire.
- 5.3 Special protective equipment: Full protective clothing and self-contained breathing apparatus.
- 5.4 Further information: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. Accidental Release Measures

- 6.1 Personal precautions: Use personal equipment/clothing (see Section 8). Avoid eye contact and dust formation and remove all sources of ignition. Sweep up to prevent slipping hazard.
- 6.2 Environmental precautions: Not regarded as dangerous for the environment.
- 6.3 Methods for cleaning up: Sweep/shovel into suitable container for disposal. Avoid raising dust and ensure adequate ventilation.

7. Handling and storage

- 7.1 Handling: Handle in a well ventilated area. Install local exhaust at 3D printers area is recommended when many printers are operated at once. Avoid contact with heated or molten product. Use personal protective equipment (Section 8). Avoid dust formation and electrostatic charge. Keep away from fire ignition sources.
- 7.2 Storage: Protect from water, moisture and direct sunlight. Store material in dry rooms and keep material in closed packaging/container with desiccant when not in use. Store at ambient temperatures. Avoid all sources of ignition.
- 7.3 Precautions: No special precautions required.
- 7.4 Specific end use(se): Primarily used for 3D Printing.

8. Exposure controls / personal protection

- 8.1 Occupational exposure limits: Given suitable ventilation it can be that the threshold limits will not be reached.
- 8.2 Exposure controls: Provide appropriate exhaust ventilation at places where dust is formed. Avoid electrostatic charge by use of grounding cables.

8.3 Personal protective equipment

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8.3.1	Hand protection:	Wear heat protection gloves, preferably cotton or leather, when handling hot melt product.
8.3.2	Eye protection:	Wear protective glasses, preferable with side-shields.
8.3.3	Skin and body protection:	Wear (protective) clothing to avoid direct exposure of skin to hot molten product when handling.
8.4	Environmental exposure controls:	Prevent entry into drainage systems, or surface water.

9. Physical and chemical properties

9.1 Form:	Filament
9.2 Color:	Neutral
9.3 Odor:	Almost odorless
9.4 Melting point:	Not specified
9.5 Auto-ignition temperature:	Not self-igniting
9.6 Explosions limit:	No data available
9.7 Density:	1.23 g/cc
9.8 Solubility in water:	Negligible
9.9 Decomposition Temperature:	Thermal stability not tested. Low stability hazard expected at normal operating temperatures.

10. Stability and reactivity

10.1 Stability:	Product is stable at recommended storage conditions.
10.2 Conditions to avoid:	None at ambient temperatures.
10.3 Incompatible materials:	Strong oxidizing agents.
10.4 Hazardous reactions:	None know.

11. Toxicological information

11.1 Information on toxicological effects:	Toxicological data has not been determined for this product. Information is based on similar products.
11.1.1 Acute toxicity	
Inhalation:	No data available, but not expected.
Ingestion:	No data available, but not expected.
Skin contact:	No data available, but not expected.
Eye contact:	No data available, but not expected.
11.1.2 Irritation	
Skin:	Not expected to be irritating.
Eye:	Not expected to be irritating.
11.1.3 Sensitization:	Not expected to be a skin sensitizer.
11.1.4 Repeated dose toxicity:	Not expected to cause toxic effects.
11.1.5 Carcinogenicity:	No data available, but not expected.
11.1.6 Mutagenicity:	No data available, but not expected.
11.1.7 Toxicity for reproduction:	No data available, but not expected.
11.2 Other information:	Based on our state of knowledge and experience no injurious health effects are expected if product is properly handled for the designated use.

12. Ecological information

12.1 Information on eco-toxicity:	No ecological toxicity data has been generated for this product. There are no test results available and information is based on similar products.
12.1.1 Ecological toxicity effects:	No negative ecological effects are known at the present state of knowledge.
12.2 Mobility in soil:	No data available
Copolyester:	No data available
Modifiers/additives:	No data available
12.3 Persistence and degradability:	No data available concerning biodegradation and elimination.
12.4 Bioaccumulation potential:	No data available

13. Disposal considerations

13.1 Product:	No data available.
13.2 Packaging:	Packaging material has to be emptied completely and disposed in accordance with the regulations. Packaging can be recycled if not contaminated.

14. Transport information

14.1 Transport regulations:	Not classified as hazardous under transport regulations ADR, ADN, RID, ICAO/IATA, IMDG/GGVSee, ICAO/IATA.
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15. Regulatory information

15.1 EU regulations:	This product does not require a hazard warning label in accordance with EC Directives.
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16. Other information

HMIS Hazard Ratings: Health -1, Flammability -1, Chemical Reactivity – 0
Revision Information: New SDS

Key literature references and source for data:	No data available
Training information:	No data available

This data is based on the current state of our information and experience.

This safety data sheet describes our product in terms of safety requirements. Preceding data is not applicable as a warranty of product properties. It is the responsibility of the recipient to observe the existing legal regulations for use of this product.

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